Predator Virtual CNC™ - KBA #2300001

Knowledge Base Article for improving CNC verification and simulation

Issue

How can default grooving values be specified?

Solution

Just like a CNC, default grooving values can be specified within the parameter section of the reverse port. Add the following to the appropriate .RPL file in the parameter section.

Lathe_Groove_IncX=0.1
Lathe_Groove_IncZ=0.1
Lathe_Groove_increments=Use_Defaults

NOTE: The above values will only be used if they are not specified within the canned grooving cycle.

References

Should additional details be required, contact Predator Software via the following:

support@predator-software.com

The information in this article applies to:

- Predator Virtual CNC v5.x
- Predator Virtual CNC v6.x

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